## Contract No. NA38-37358

Final Report for Period June 25.1990 to September 30.1993.

This is the Science-Advisor's Report on USML-1 Project entitled "The Study of Dopant Segregation Behavior During the Growth of GaAs in Microgravity". (Contract No. NAS8-38148)

The final phase of the work is under way. Specimens obtained from earth-grown ingots as well as from space-grown (USML-1) ingots of GaAs are being characterized. Preliminary results of the GaAs experiment on USML-1 were reported at the Gordon Research Conference in July and at the Crystal-Growth Conference in Baltimore in August. Further results were reported at USML-1 Review at MSFC in late September, 1993.

Two types of cartridge assemblies are being designed at the mcment. One of these will be used for earth-based growth experiments. The other will be used for GaAs crystal-growth experiments on USML-2. Both assemblies will include an electrical interface demarcation system, so that the interface shape throughout the growth process can be determined.

Let me summarize some of my activities during the course of this contract. During the first two years I spent at least one day a week in conference with Dr. David Matthiesen, the Principal Investigator. I participated in the design, fabrication, and assembly of growth ampoules to be used in earth-based and space experiments, and in the determination of the experimental conditions required. I also grew several of the Gallium Arsenide crystals that were used in these experiments. In addition, I trained Matthiesen's assistant in the use; of the apparatus, and supervised him until I was satisfied that he had mastered the prodedure adequately. I also participated in two of the SIMS exercises for the USML-1 flight. During the subsequent period of the contract I was in frequent communication with Matthieson on matters concerning results from the USML-1 flight as well as plans for the USML-2 experiments. I also was in Huntsville during the USML-1 flight to participate in monitoring and modifying the the GaAs growth conditions if necessary. I also attended the USML-1 Review at MSFC in September 21-23, 1993 where we discussed the results of the UMSL-1 results and plans for USML-2.

> (NASA-CR-193905) THE STUDY OF DOPANT SEGREGATION BEHAVIOR DURING THE GROWTH OF GAAS IN MICROGRAVITY Final Report, 25 Jun. 1990 - 30 Sep. 1993 (Viable Systems) 3 p

N94-23549

Unclas

Preliminary results from the USML-1 GaAs crystal growth experiments indicate that some of the growth conditions must be modified for the USML-2 flight. One of the two specimens exhibited voids at the core of the ingot. This indicates that the heat-of-fusion of the crystal could not be dissipated rapidly enough at the growth-rate employed. This condition, aside from producing voids, leads to a concave rather than a planar solid-liquid interface. We should try to come much closer to a planar growth interface on USML-2. If the solid-liquid interface is more than slightly concave, this leads to significant radial segregation, and much of the useful information is compromised. For USML-2 we should extend the GaAs growth period by at least a factor of three in order obtain a planar or nearly planar growth-interface and thus maximize the scientific benefit of the experiment.

James A. Kafalas

Report Documentation Page					
1. Heport No.	2. Government Accession	No.	3. Recipient's Catalog N	lo.	
4. Title and Subtitle	, , , , , , , , , , , , , , , , , , , ,		5. Report Date		
The Study of Dopant Segregation Behavior dur the Growth of GaAs in Microgravity		ring	11/29/93		
			6. Performing Organization Code		
			d. Ferrorming Organiza		
				David Na	
7. Author(s)			8. Performing Organiza	non Report No.	
			20		
James A. Kafalas	10. Work Unit No.				
No. and Address					
9. Performing Organization Name and Address James A. Kafalas	<b>S</b>	1	1. Contract or Grant N	0.	
Viable Systems, Inc.			NAS8-37858		
99 West Street	1:	13. Type of Report and Period Covered			
P.O. Box 439, Medfield, Ma		FINAL TECHNICAL REPORT 6/25/90 - 9/30/93			
12. Sponsoring Agency Name and Address NASA/MSFC					
MV2W LISEC			14. Sponsoring Agency	Code	
AL 35812					
15. Supplementary Notes					
16. Abstract					
Crystal growth experiment to be performed on USML-1. Objective is to determine effect of microgravity growth on dopant segregation.					
17. Key Words (Suggested by Author(s))	18. Distribution Statement				
Microgravity- Crystal Growth		Unclassified- Unlimited.			
19. Security Classif. (of this report)	20. Security Classif. (of the	nis page)	21. No. of pages	22. Price	